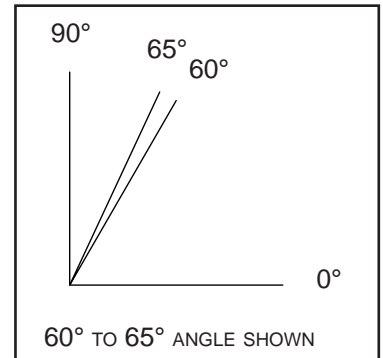
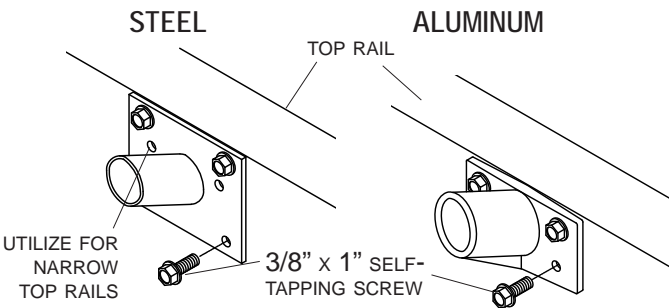


The Flexbow® is made of high-strength plastic and allows you to dump materials over your bows without bending or breaking them.



Item	Part #	Description
1	1700400	Self-Tapping Screw - 3/8"x 1"
2	1702625	Flexbow® - 97"
3	1110637	Steel Flexbow® Bracket
4	1704165	Aluminum Flexbow® Bracket
5	1111335	Flexbow® Sock

**STEP 1:** Equally space bow brackets on each side of trailer. Mount brackets flush with top rail. Pre-drill 5/16" holes and secure each bracket with four (4) self-tapping screws.



**STEP 2:** Cut bow ends at 60° to 65° angle to obtain 10" to 12" arch. Cut short side of bows 2" longer than inside trailer width (see below).



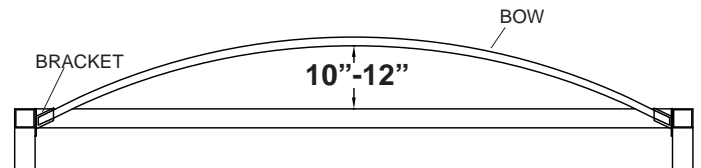
*Cut long! You can always cut again.*

**Example:** If trailer width is 90" inside to inside, cut short side of bow 92" long. Length of long side of bow will be determined by 60° to 65° angle.

**NOTE:** Warranty will be void if bow ends are not cut at 60° to 65° angle.

**NOTE:** Trailer width may vary from front to back. To maintain consistent 10" to 12" arch, measure trailer width at each bow location.

**STEP 3:** (Optional) If using bow socks, slide Flexbow® into bow sock, trim sock if necessary.



**STEP 4:** Insert bows into brackets.

**CAUTION**  
Stay clear of top side of bow; bow can release and spring upward.

**STEP 5:** Repeat steps 1 to 4 for each bow.

**NOTE:** Brackets may be welded instead of bolted into place. Consult trailer manufacturer for recommended welding procedure.

**Questions?**  
**Call Shur-Co's Help Line**  
**1-866-748-7435**