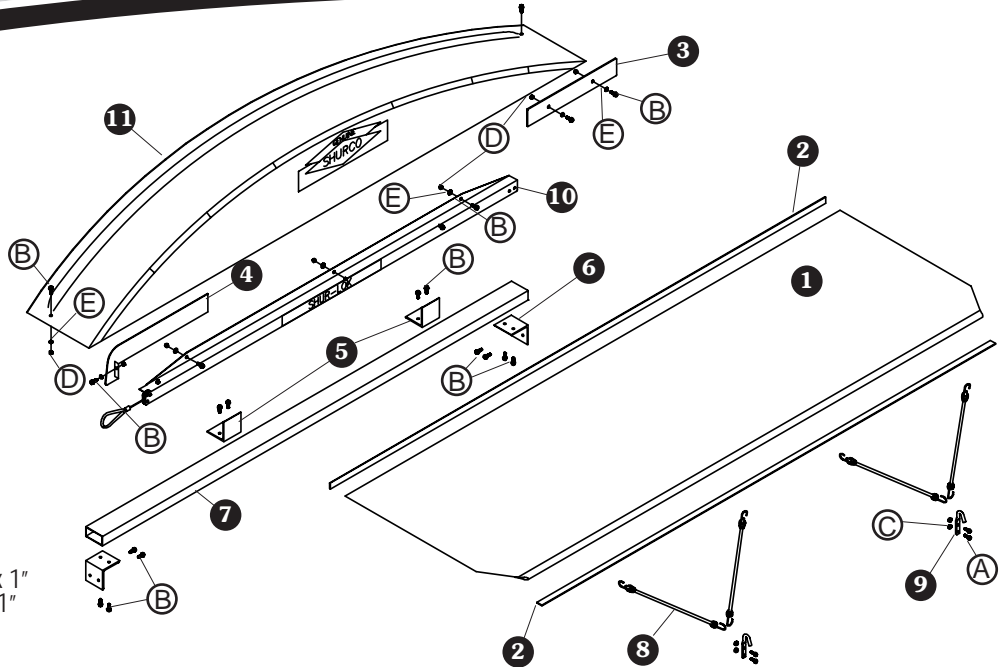
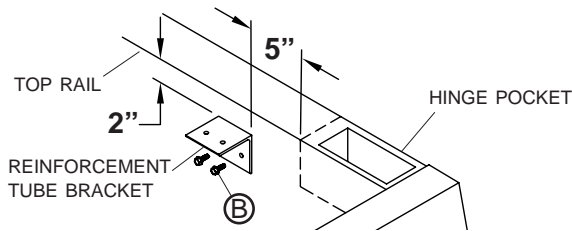


The rear aluminum cap/flap offers the foundation and support needed to guide the roll tube over the trailer during operation. The universal flap can be cut to fit around your hinges and gate.

Item	Part #	Description
1.	1113035	Rear Flap - 40 Oz.
2.	1113020	Aluminum Flat Bar
3.	1113017	Roll Tube Support
4.	1113016	Roll Tube Guide
5.	1112953	Cable Return Bracket
6.	1112952	Reinforcement Bracket
7.	1702530	Reinforcement Tube
8.	1700990	Shock Cord - 18"
9.	1700682	Box Hook
10.	1113025	Rear Cable Return
11.		Aluminum Cap
A.	1701059	Self-Tapping Screw - 5/16" x 1"
B.	1700400	Self-Tapping Screw - 3/8" x 1"
C.	1700419	Nylon Lock Nut - 5/16"
D.	1700407	Hex Nut - 3/8"
E.	1700434	Lock Washer - 3/8"

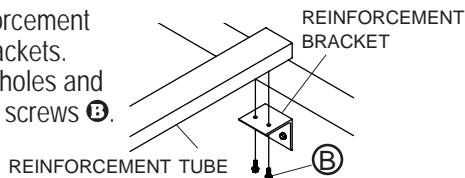


STEP 1: Locate reinforcement tube bracket 5" in front of hinge pocket and 2" below top of rail. Mark and drill 5/16" holes. Secure with screws (B). Repeat on opposite side.

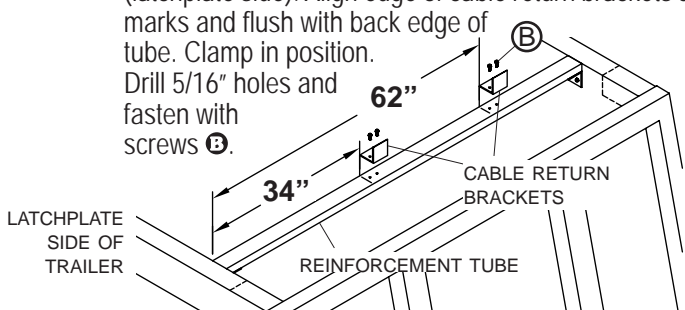


TIP - Place cap on trailer to verify gate clears cap when open. The longer the hinge ear, the farther the brackets must be from the tailgate.

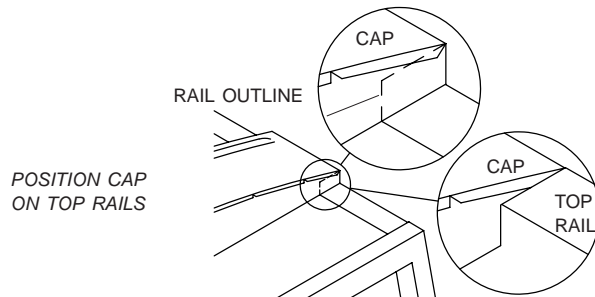
STEP 2: Align reinforcement tube on brackets. Drill 5/16" holes and fasten with screws (B).



STEP 3: Measure and mark 34" and 62" from outside top rail (latchplate side). Align edge of cable return brackets at marks and flush with back edge of tube. Clamp in position. Drill 5/16" holes and fasten with screws (B).

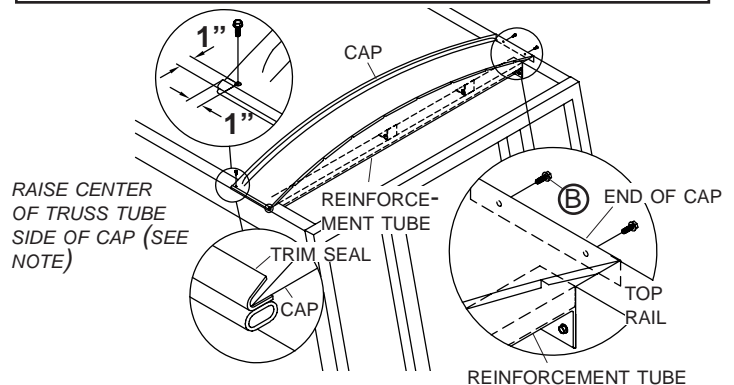


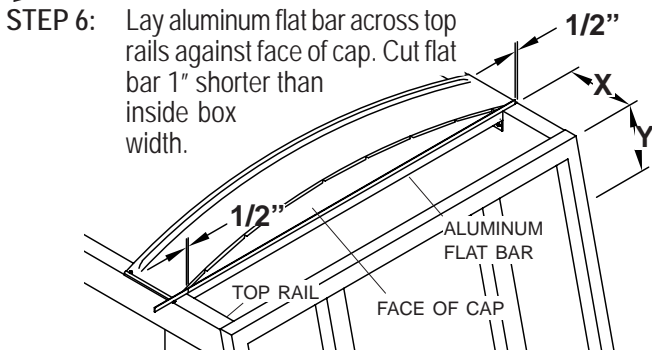
STEP 4: Position cap on top rails. Mark and cut outline of top rail on cap. Fit cap securely against rails.



STEP 5: Install trim seal on sides of cap. Press cap tight against reinforcement tube. Drill 5/16" holes through cap and outside edge of top rail as shown. Secure with screws (B).

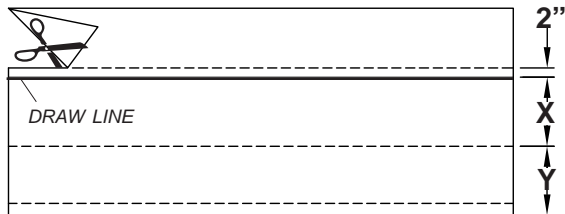
NOTE: For optimal water run-off and tarp support, make sure end caps are level before fastening sides of caps to box. Raise center of truss tube edge of cap to be level with or slightly higher than outside edge of cap while fastening.



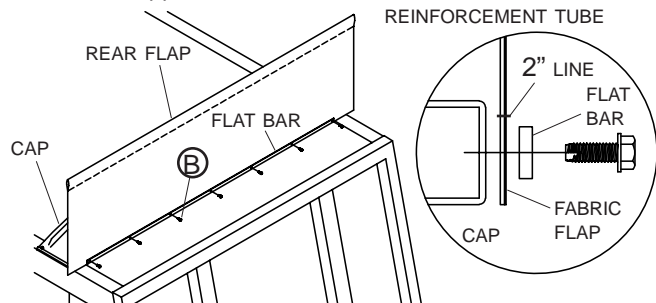


STEP 6: Lay aluminum flat bar across top rails against face of cap. Cut flat bar 1/2" shorter than inside box width.

STEP 7: Determine flap depth (X+Y+2"). Cut flap to length. Draw line 2" from cut edge of flap.

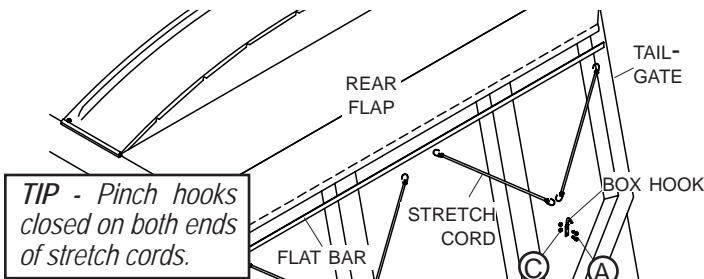


STEP 8: Place flap, then flat bar against cap. Align flap flush with bottom of cap with the 2" line just above flat bar. Clamp in place. Drill 5/16" holes through flat bar, fabric flap and support tube. Secure with screws **B**.



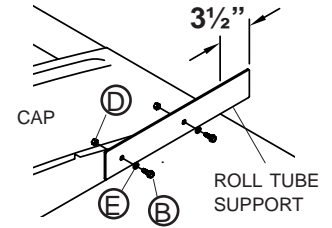
TIP - Work from center of cap to outside edges, pulling fabric tight to remove wrinkles.

STEP 9: Lay flap over tailgate and insert flat bar into flap pocket. Cut flat bar to fit and drill 5/16" holes. Hook stretch cord through drilled holes. Locate and fasten box hooks with to tailgate with screws **A** and nuts **C**. Secure flap to box hooks with stretch cord. Trim flap to fit around gate/hinges.

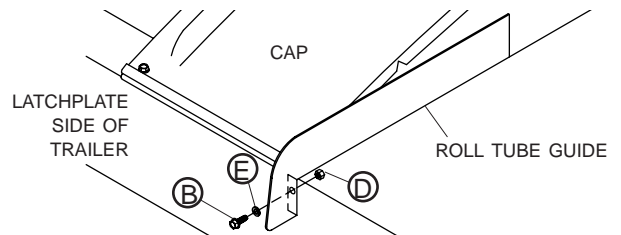


TIP - Pinch hooks closed on both ends of stretch cords.

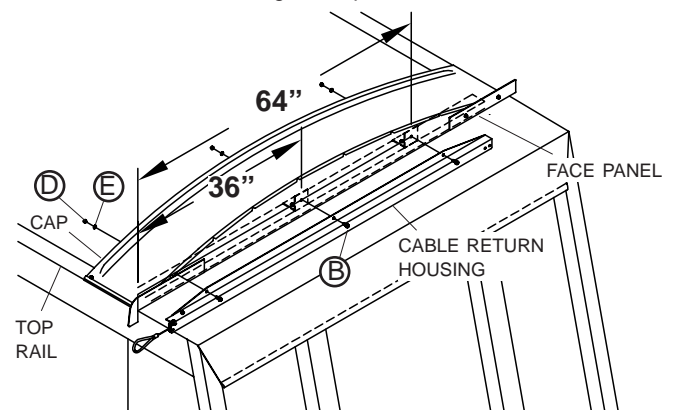
STEP 10: Position roll tube support against cap, extending 3 1/2" from edge of cap on fixed tube side. Drill 5/16" holes and secure with screws **B**, washers **E** and nuts **D**.



STEP 11: Position roll tube guide against cap on latchplate side top rail. Drill 5/16" holes and fasten with screws **B**, washers **E** and nuts **D**.



STEP 12: Align cable return housing flush with or up to 1/8" past outside edge of top rail. Measure and mark 36" and 64" from outside edge of top rail.



STEP 13: Align holes in housing, holes in cap and holes in cable return brackets. Mark and drill 5/16" holes through face panel. Fasten with screws **B**, washers **E** and nuts **D**.

TIP: On narrow trailers with low rise caps, the hole on the pull strap side of the return may be off the end cap. Use this hole to fasten return to roll tube guide. Drill a fourth hole and secure return to cap.

STEP 14: Slide cable loop around roll tube.

