



P/N 1120886 Rev. H

# INSTALLATION INSTRUCTIONS

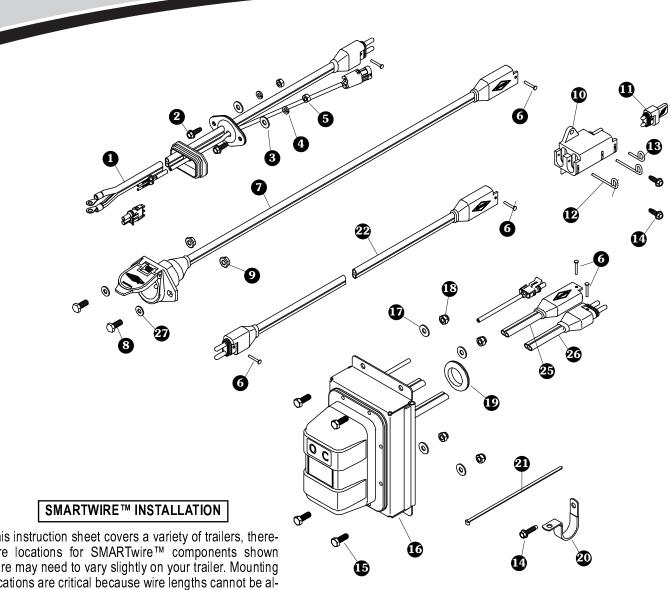


# Wiring 4500 Series & Four ProTraps

READ BEFORE INSTALLING

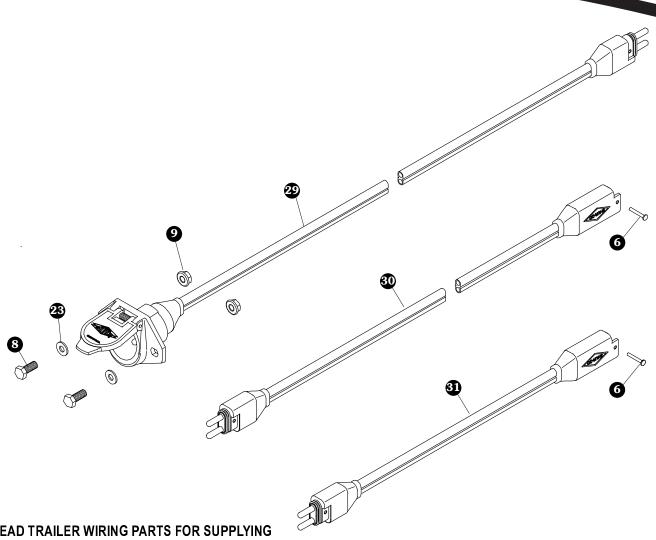
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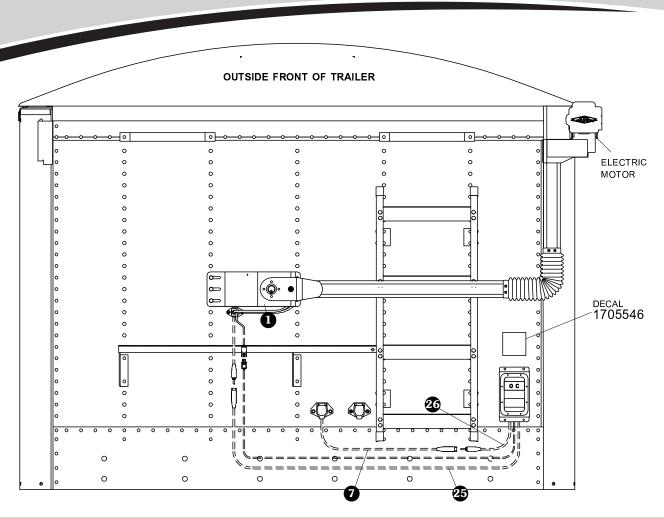
This instruction sheet covers a variety of trailers, therefore locations for SMARTwire™ components shown here may need to vary slightly on your trailer. Mounting locations are critical because wire lengths cannot be altered. Mounting SMARTwire™ components as close as possible to locations shown will not only ensure quick and easy installation but also facilitate SMARTwire™ upgrades

Item	Part #	Description	<u>ltem</u>	Part #	<u>Description</u>
1.		SMARTwire™ - 6 Ga Plug - 9' 9"			Harness Lock Pin - Short
		w/Encoder Wire	14.	1704338	Self-Tapping Screw - 1/4" x 1"
2.	1700403	Self-Tapping Screw - 1/4" x 3/4"	15.	1702926	Cap Screw - 5/16" x 7/8"
3.		Flat Washer - 1/4"	16.		Shur-Co® Wireless Receiver - SMARTWire™
4.	1700436	Lock Washer - 1/4"	17.	1700428	Flat Washer - 5/16"
5.		Hex Nut - 1/4"	18.	1700419	Lock Nut - 5/16"
6.	1704751	Harness Lock Pin - 1/4" x 7/8"	19.	1202938	Rubber Grommet - 1 1/2" Insert
7.	1120670	SMARTwire™ Dual-Conductor Socket	20.	1702108	Wire Clip - 3/4"
8.		Cap Screw - 5/16" x 3/4"	21.	1703231	Cable Tie - 8"
9.		Flanged Top Lock Nut - 5/16"	22.	1704704	SMARTwire™ - 6 Ga. x 25' - Plug/Socket
		Harness Junction Block	25.	1120817	SMARTwire™ - 6 Ga. x 6' 3" - Socket
		Wire Harness Rubber Plug	26.	1704705	SMARTwire™ - 6 Ga. x 2' 4" - Plug
		Harness Lock Pin - Long	27.	1700427	Flat Washer - 1/4"



LEAD TRAILER WIRING PARTS FOR SUPPLYING
POWER TO REAR/PUP TRAILERS

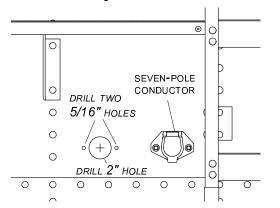
<u>Item</u>	Part #	<u>Description</u>
6.	1704751	Harness Lock Pin - 1/4" x 7/8"
8.	1701045	Cap Screw - 5/16" x 3/4"
9.	1704946	Flanged Top Lock Nut - 5/16"
23.	1700427	Flat Washer - 1/4"
29.	1122541	SMARTwire <sup>™</sup> - 4 Ga. x 22' - Dual-Conductor Socket
	1122542	SMARTwire™ - 4 Ga. x 32' - Dual-Conductor Socket
	1122543	SMARTwire <sup>™</sup> - 4 Ga. x 40' - Dual-Conductor Socket
30.	1704888	SMARTwire™ - 4 Ga. x 25' - Plug/Socket
31.	1704857	SMARTwire™ - 6 Ga. x 1' - Plug/Socket



**NOTE:** Wire lengths are predetermined. Before installing SMARTwire™ components, review and confirm wire routing so wires reach components with ample room for connection.

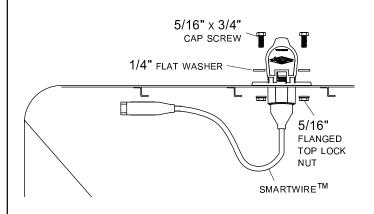
#### DUAL-POLE CONDUCTOR SOCKET INSTALLATION

STEP 1: Locate dual-pole conductor socket near seven-pole conductor socket as shown. Determine location and drill 2" hole through trailer skin.



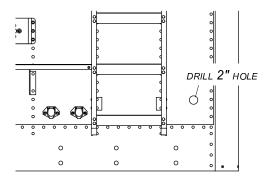
STEP 2: Align socket over 2" hole. Using holes in flanges on socket as guide, mark and drill two 5/16" holes.

STEP 3: Fasten conductor socket to trailer with 5/16" x 3/4" cap screws, flat washers and nuts.

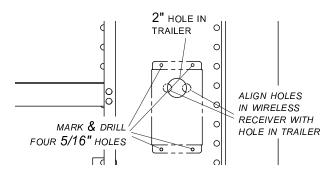


#### SHUR-CO® WIRELESS RECEIVER INSTALLATION

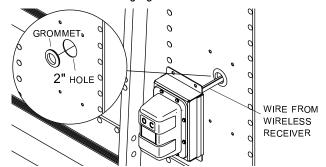
STEP 1: In order to clear travel area of front arm, locate Shur-Co® wireless receiver as low as possible on front of trailer. Determine location and drill 2" hole through trailer skin.



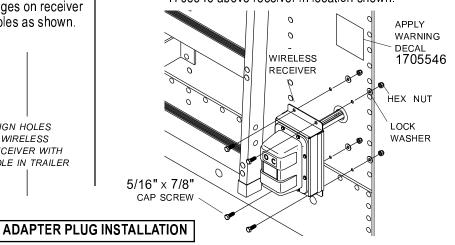
STEP 2: Align holes in wireless receiver over 2" hole in trailer as shown below. Using holes on flanges on receiver as guide, mark and drill four 5/16" holes as shown.



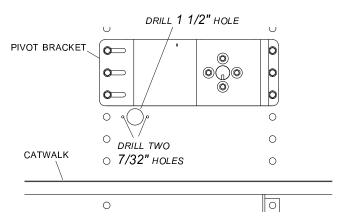
STEP 3: Install grommet into 2" hole. Insert wire from wireless receiver through grommet.



STEP 4: Align holes on wireless receiver with holes on trailer. Fasten receiver to trailer with 5/16" x 7/8" cap screws, lock washers and nuts. Adhere warning decal P/N 1705546 above receiver in location shown.

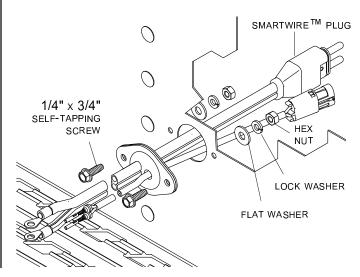


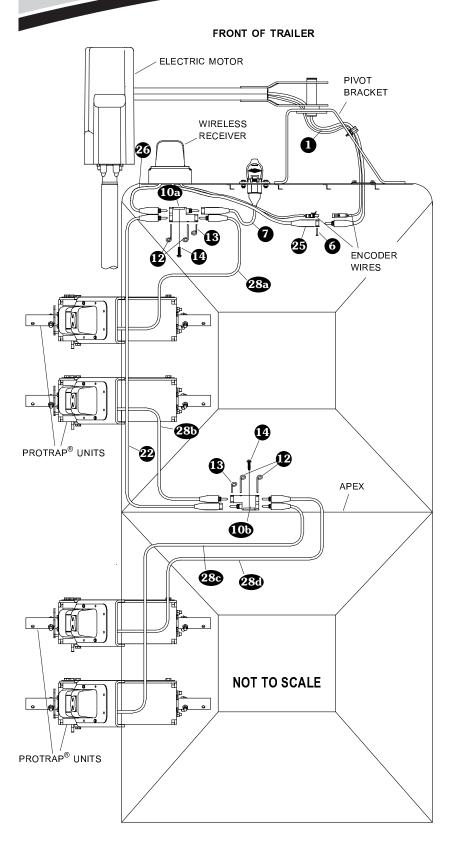
STEP 1: Measure 11" horizontally from center line of trailer and 1" down from lower edge of pivot bracket. Mark and drill 1 1/2" hole through trailer skin.



STEP 2: Align adapter plug with 1 1/2" hole. Using plug as guide, mark and drill two 7/32" holes as shown.

STEP 3: Fasten adapter plug to front of trailer with 1/4" x 3/4" cap screws, lock washers and nuts.





**NOTE:** Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

## **A** CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

**NOTE:** If wiring lead/pup trailer, review page 6 before proceeding.

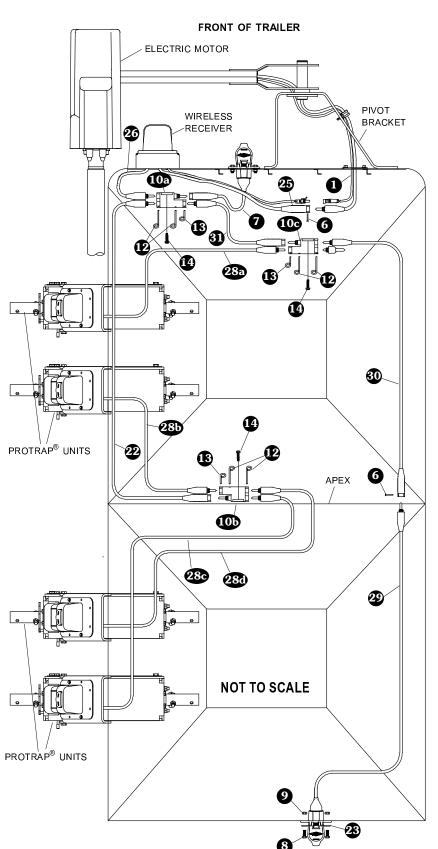
#### FRONT OF TRAILER

- STEP 1: Route SMARTwire™ ♠ from wireless receiver to adapter plug ♠. Connect encoder wire ends. Connect wire to adapter plug and secure with lock pin ♠.
- STEP 2: To determine location of front junction block, route SMARTwires ② and ③ to location where wires reach. Mount junction block ③ at this location. Using holes in junction block as guide, mark and drill two 7/32" holes.
- STEP 3: Fasten junction block to trailer with screws .
- STEP 4: Connect SMARTwires **3**, **2**, **2**, and **3** to junction block **1**. Secure connections with lock pins **1** and **3**.

#### **APEX OF TRAILER**

- STEP 6: To determine location of second junction block, route SMARTwires , , , and and an arrange of trailer where wires reach. Mount junction block this location. Using holes in junction block as guide, mark and drill two 7/32" holes.
- **STEP 7:** Fasten junction block **1** to trailer with screws **1**.
- STEP 9: Secure all wires to trailer with cable clips ② and screws ③. If needed, use cable ties ③.

**NOTE:** For lead/pup trailer configurations, continue on next page.



**NOTE:** Coat each connection with dielectric grease (P/N 1704378) to prevent corrosion.

## **A** CAUTION

Do not fasten SMARTwire™ components to trailer through hopper walls.

#### FRONT OF TRAILER

- STEP 1: Remove lock pin 

  and SMARTwire™

  from junction block 

  connect SMARTwire™

  to junction block

  and secure with lock pin 

  and secure with lock pin 

  ...
- STEP 2: To determine location for junction block , route SMARTwires and to where wires meet on front of trailer. Position junction block at this location. Using holes in junction block as guide, mark and drill two 7/32" holes.
- STEP 3: Fasten junction block to trailer with screws .
- STEP 4: Connect SMARTwires ①, ② and ① to junction block ① , then insert plug ①. Secure with lock pins ② and ② .
- STEP 5: Route SMARTwire™ ௵ towards rear of trailer.

#### **REAR OF TRAILER**

- STEP 6: To determine location for conductor socket ② on rear of trailer, route SMARTwire™ ③ and SMARTwire™ from conductor socket ② to location near middle of trailer where wires reach. Mount conductor socket at this location.
- **STEP 7:** Follow steps 1 3 on page 3 to install conductor socket **29**.

#### MIDDLE OF TRAILER

- STEP 8: Connect SMARTwires ① and ② Secure with lock pin ②.
- STEP 9: Secure all wires to trailer with cable clips and screws . If needed, use cable ties .

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